



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6305G19631-3G

Job Sheet 201381



Part No: RBW6305G19631-3G

Job Qty: 1 pcs

Part Name: Main Rotor Drive Tool 1 (Box 1 Of 2)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/19

Job Tracking No:

Due Date: 11/28/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6305G19631-3G Rev 3 IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	11/28/19		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		GP 19-12-09
110	Small Fab - 2 - B4B	1 pcs	11/28/19		0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		GP 19-12-09
120	QC 5	1 pcs	11/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		

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Container No: S238036



Part: RBW6305G19631-3G

Job No: 201381

Serial No/Batch: S238036

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 12/05/19

				QC 5 - 30	DEC 09 2019	DAS 40 9-89
				QC 5 - 40		
				QC 5 - 61		
				QC 5 - 81		
130 Packaging 3-1 - Stock - B4B 1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B			
			Packaging 3 - 2 - B4B			
			Packaging 3 - 3 - B4B			
			Packaging 3 - 4 - B4B			
			Packaging 3 - 5 - B4B			
			Packaging 3 - 6 - B4B			
			Packaging 3 - 7 - B4B			
			Packaging 3 - 8 - B4B			
			Packaging 3 - 9 - B4B			
			Packaging 3 - 10 - B4B			
			Packaging 3 - 11 - B4B			
			Packaging 3 - 12 - B4B			
			Packaging 3 - 13 - B4B			
			Packaging 3 - 14 - B4B			
			Packaging 3 - 15 - B4B			
			Packaging 3 - 16 - B4B			
			Packaging 3 - 17 - B4B			
			Packaging 3 - 18 - B4B			
			Packaging 3 - 19 - B4B			
			Packaging 3 - 20 - B4B			
			Packaging 3 - 21 - B4B			
			Packaging 3 - 22 - B4B			
			Packaging 3 - 23 - B4B			
			Packaging 3 - 24 - B4B			
			Packaging 3 - 25 - B4B			
			Packaging 3 - 26 - B4B			
			Packaging 3 - 27 - B4B			
			Packaging 3 - 28 - B4B			
			Packaging 3 - 29 - B4B			
			Packaging 3 - 30 - B4B			
			Packaging 3 - 31 - B4B			
			Packaging 3 - 32 - B4B			
			Packaging 3 - 33 - B4B			
			Packaging 3 - 34 - B4B			
			Packaging 3 - 35 - B4B			
			Packaging 3 - 36 - B4B			
140 QC 21 - FG 1 pcs	11/28/19	0.00 0.00	QC 21 - FG - 21			
			QC 21 - FG - 70			
			QC 21 - SA - 53			

Part Op 100 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1650-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6305G19631-3G-23 and RBW6305G19631-3G-25 to RBW6305G19631-3G-21 foam as per DWG. 6-Glue foam to case and pack case as per DWG

110 - (Small Fab) 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1650-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW6305G19631-3G-23 and RBW6305G19631-3G-25 to RBW6305G19631-3G-21 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

013320

Part / Item	Component Name	Quantity	Operation	Container
APP-1650-E	Case FL LEFT	1 Ea (1 ea)	100-Small Fab - 1	204623
97524A032	Sealing Blind Rivet ✓	4 Ea (4 ea)	110-Small Fab - 2 - B4B	221144
RB41011	Dart Tooling Placard, Aluminum ✓	1 pcs (1 ea)	110-Small Fab - 2 - B4B	021040
RBW6305G13231-3G	Gimball Carbon Seal Installer 925	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235018
RBW6305G13731-3G	Gimball Carbon Seal Remover 95	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235119
RBW6305G14031-3G	Gimball Carbon Seal Remover 59	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235824
RBW6305G14331-3G	Upper Module Lip Seal Installer 925	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235103
RBW6305G17131-3G	Drive Quill Seal Housing Removal Tool 92	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235827
RBW6305G17631-3G	Tool Pump 1-2-3 Drive Quill Lip Seal Remover 92	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235025
RBW6305G17931-3G	Tool Pump 1-2-3 Drive Quill Lip Seal Installer 92	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235014
RBW6305G18251-3G	Guide Pumps/Ecs Drive Quill Seal Housing Installer 103	1 pcs (1 ea)	110-Small Fab - 2 - B4B	235121
RBW6305G19631-3G-19	Bottom Foam use in case APP-1650-E FL LEFT	1 Ea (1 ea)	110-Small Fab - 2 - B4B	204622
RBW6305G19631-3G-21	Top Foam use in case APP-1650-E FL LEFT	1 Ea (1 ea)	110-Small Fab - 2 - B4B	204621
RBW6305G19631-3G-23	Inside Placard 94	1 pcs (1 ea)	110-Small Fab - 2 - B4B	204064
RBW6305G19631-3G-25	Tool Layout Placard 94	1 pcs (1 ea)	110-Small Fab - 2 - B4B	220235

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1650-E	1	9	0
110-Small Fab - 2 - B4B	97524A032	4	177	0
	RB41011	1	200	0
	RBW6305G13231-3G	1	0	0
	RBW6305G13731-3G	1	0	0
	RBW6305G14031-3G	1	0	0
	RBW6305G14331-3G	1	0	0
	RBW6305G17131-3G	1	0	0
	RBW6305G17631-3G	1	0	0
	RBW6305G17931-3G	1	0	0
	RBW6305G18251-3G	1	0	0
	RBW6305G19631-3G-19	1	2	0
	RBW6305G19631-3G-21	1	2	0
	RBW6305G19631-3G-23	1	3	0
	RBW6305G19631-3G-25	1	1	0

Part Specifications

Specifications could not be found.

Plex 10/2/19 11:02 AM Dart.lajeunesse.marie

RBW6305G17131-3G

RBW6305G17931-3G

RBW6305G14331-3G

RBW6305G13231-3G

RBW6305G17631-3G

-19

-21

1	RBW6305G17131-3G
2	RBW6305G17931-3G
3	RBW6305G14331-3G
4	RBW6305G13231-3G
5	RBW6305G17631-3G
6	-19
7	-21



20-01-61
201381 M15

[illegible]

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			